

Glyptal Inc.

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PRODUCT DATA SHEET 8001EW

DESCRIPTION

GLYPTAL 8001 EW RED ENAMEL

WET SAMPLE

% Vol. Solids	50.0 ± 0.5
% Wt. Solids	67.0 ± 1.0
Visc. (Zahn #3 Cup)	15-20 sec
Flashpoint, cc/pm	
VOC	3.5 max. lb/gal
Weight	10.28 ± 0.2 lb/gal
Solid Weight	13.76 ± 0.2 lb/gal

APPLICATION

Mix Ratio by Wt.	N/A
Reducer	None
Reduced Viscosity	N/A
Reducer Ratio	N/A
Substrate	CRS
Dry Film Thickness	1.0-1.5 mils
Method	Spray

CURE

Flash-Off Time, Min.	
Tackfree Time	1-2 hours
Dry to Handle	3-4 hours
Dry to Topcoat	
Bake Schedule	

DRY FILM PROPERTIES

Color	Red
Gloss, 60°	45 ± 10
Pencil Hardness	
Flexibility	
Impact Resistance	
Direct	
Indirect	
Adhesion, Cross Hatch	100%

Salt Fog Resistance
QUV Resistant
Resistivity (ohms/sq)
Oil Resistant